



IPP – Taurus Group
SAMBORA STR. 1
80-361 GDANSK
POLAND
PH +48 601664486
FAX +48 58 3403907
E-MAIL: IPP@LATHES.PL
WEB; WWW.LATHES.PL
WEB; WWW.TAURUS.EU.COM

Lathe „POREBA” TPK 90/7M 930 x 7.000 mm

- New:	1991
- Condition:	good
- Max Swing Over Bed:	930 mm
- Max Swing Over Carriage:	630 mm
- Max Swing in Gap:	1.150 mm
- Distance between centress:	8.000 mm
- Number of spindle speeds (21 levels):	7,1 – 710 R.P.M.
- Spindle hole:	95 mm
- Load Capacity without steadys:	6 Ton
- Load Capacity with two steadys:	9,8 Ton
- Main Drive:	27 kW

BED (hardened)

EQUIPMENT

- Steady:	1 pc.
- Chuck:	4 – jaw Chuck
- Coolant System	
- Digital Read - Out	

CARRIAGE

- Range of longitudinal feed rates:	
70 standard feed rates	0.10 – 12,8 mm/rev.
70 cross feed	0.05 – 6,4 mm/rev.
70 tool slide rates	0.025 – 3,2 mm/rev
- Longitudinal rapid traverse:	4.000 mm/min.
- Cross rapid traverse:	2.000 mm/min.
- Overall range of threads cut with carriage along the bed:	
62 steps metric:	1 – 120 mm
56 steps inch:	¼ – 30 tpi
45 modular:	0,25 – 30 mm

OVERALL DIMENSIONS

- Length of the lathe:	9.500 mm
- Width:	1.750 mm
- Weight:	14,3Ton

Delivery time: immediately

Validity: 7 days

*** Subject to prior sale without notice**

Oferujemy do sprzedaży:

- tokarki kłowe ciężkie konwencjonalne i CNC • tokarki precyzyjne konwencjonalne i CNC • wiertarko-frezarki konwencjonalne i CNC
- nowoczesne wieloosiowe centra obróbcze sterowane numerycznie • zaginarki i inne maszyny do obróbki blach • dłutownice