

**\*HEAVY DUTY PRECISION LATHE POREBA MODEL TCG-300/10M**  
**For Gas Turbine Rotor Services**  
**after rebuilding and modernization**

REBUILT as NEW 2012

MAXIMUM SWING OVER BED WAYS -----3.000 MM  
MAXIMUM SWING OVER SADDLE ----- 2.500 MM  
MAXIMUM DISTANCE BETWEEN CENTERS -----10.000MM  
MAXIMUM WORKPIECE WEIGHT BETWEEN CENTERS – 30.000 KG  
MAXIMUM WORKPIECE WEIGHT WITH 2 STEADIES – 50.000 KG  
HOLE THRU SPINDLE -----105 MM  
SPINDLE SPEEDS ----- ( 24 ) ----- 1.6 TO 160 RPM  
BED WIDTH -----1.100 MM ( 2 BEDWAY )  
THREADS, SADDLE ----- ( 96 ) ----- 1/8 TO 30 TPI  
THREADS, TOP SLIDE ----- 1/32 TO 7-1/2 TPI  
METRIC THREADS, SADDLE -- ( 81 ) ----- 1 TO 192 MM/REV.  
METRIC THREADS, TOP SLIDE ----- 1/4 TO 48 MM/REV.  
MAIN DRIVE MOTOR -----75 KW A.C.  
APPROXIMATE MACHINE WEIGHT ----- 38.800KG

EQUIPPED WITH ---

4-JAW CHUCK 1.250 MM  
4 WAY TOOL POST  
POWER TOP COMPOUND SLIDE  
POWER RAPID TRAVERSE TO ALL DIRECTIONS  
TAPER TURNING LENGTH WITH POWER ANGULAR FEED 600 MM  
POWER DRIVEN TAILSTOCK  
CONTROL STATION

**OTHER EQUIPMENT ON REQUEST**

---

Oferujemy do sprzedaży:

- tokarki kłowe ciężkie konwencjonalne i CNC • tokarki precyzyjne konwencjonalne i CNC • wiertarko-frezarki konwencjonalne i CNC
- nowoczesne wieloosiowe centra obróbcze sterowane numerycznie • zaginarki i inne maszyny do obróbki blach • dłutownice